



ASSA ABLOY

Patch Fittings



Contents

Lockwood® Patch Fitting Guidelines	3
Patch Fitting Range	4-8
Accessories	9
Typical Installation Details	9
Glass Cutout Details	10-11

Lockwood Patch Fitting Guidelines

Symbols used in this catalogue:

- P = Patch Fitting
- L = Patch Lock
- S = Patch Strike

Door Specifications:

- Maximum Door Weight 80 kg
- Maximum Door Width 1100 mm

Available Finishes:

Satin Stainless Steel SSS

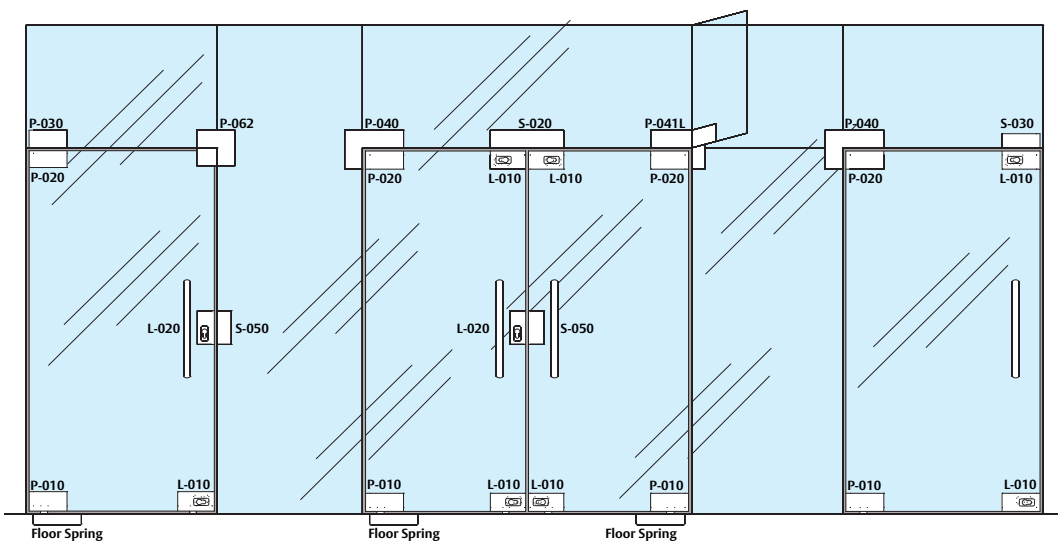
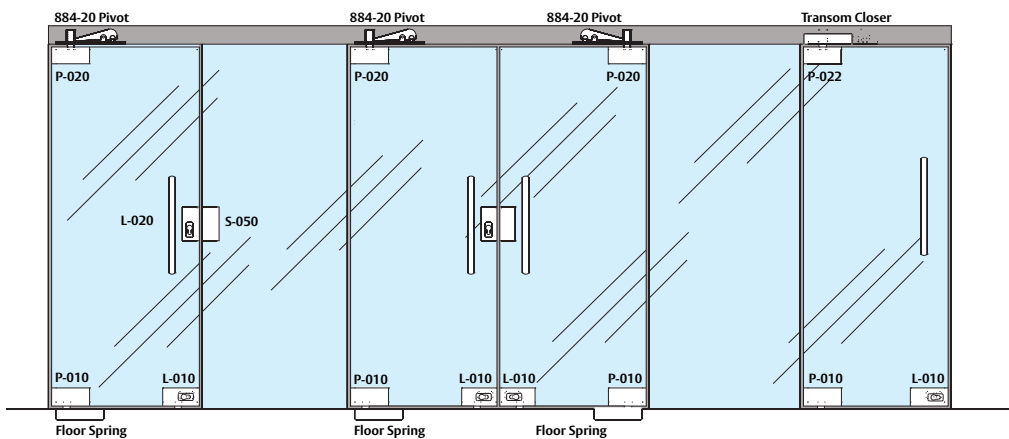
Recommended Torque for Fixing Screws:

- M6 – 10 Nm
- M6 – 15 Nm (with 5 mm hex drive)
- M8 – 20 Nm

Door Thickness:

Glass Door Thickness 10mm - 12mm

Typical Glass Assemblies



Patch Fittings

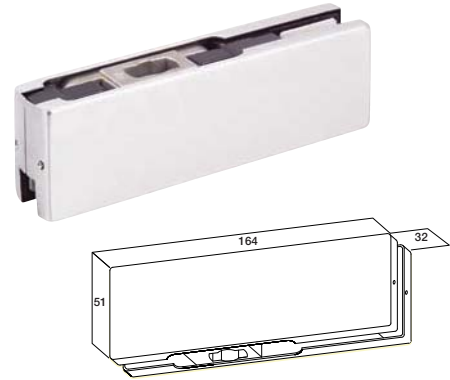
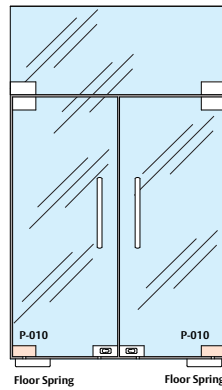
Bottom Door Patch to suit Floor Springs

Model No: P-010

Article Number: 185001-01000-630

Product Description: P-010 Lockwood Bottom Door Patch to suit Floor Springs SSS

Finish: SSS - Satin Stainless Steel



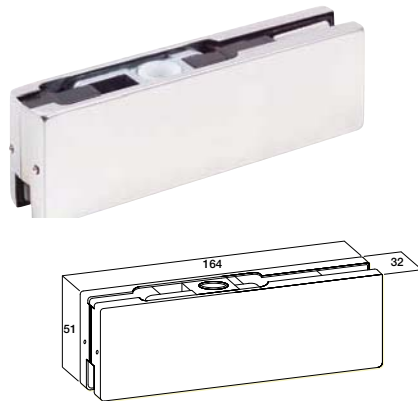
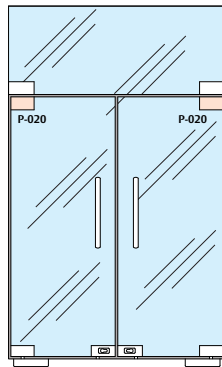
Top Door Patch to suit 15 mm pivot.

Model No: P-020

Article Number: 185001-02000-630

Product Description: P-020 Lockwood Top Door Patch to suit 15 mm pivot SSS

Finish: SSS - Satin Stainless Steel



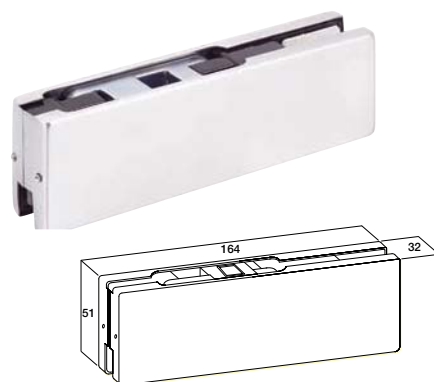
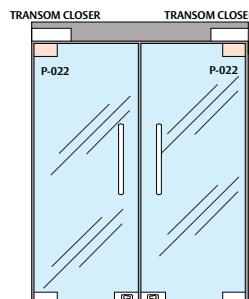
Top Patch to suit Transom Closer (side load).

Model No: P-022

Article Number: 185001-02200-630

Product Description: P-022 Lockwood Top Patch to suit Transom Closer (side load) SSS

Finish: SSS - Satin Stainless Steel



Patch Fittings

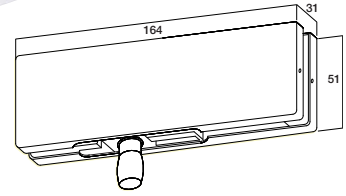
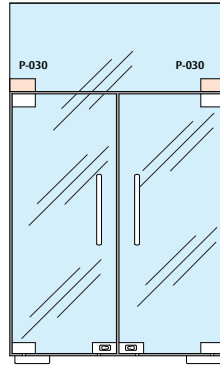
Top Patch with 15 mm pivot.

Model No: P-030

Article Number: 185001-03000-630

Product Description: P-030 Lockwood Top Patch with 15 mm pivot SSS

Finish: SSS - Satin Stainless Steel



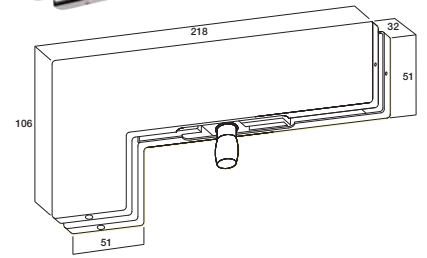
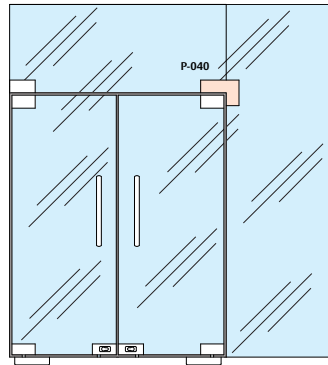
Top Patch for over and side panel with 15 mm pivot.

Model No: P-040

Article Number: 185001-04000-630

Product Description: P-040 Lockwood Top Patch for over and side panel with 15 mm pivot SSS

Finish: SSS - Satin Stainless Steel



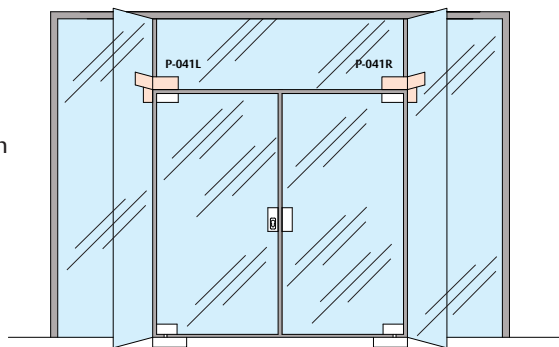
Patch for over panels, side panel with fin fitting (Handed Left or Right).

Model No: P-041R

Article Number: 185001-04120-630

Product Description: P-041R Lockwood Patch for over panels, side panel with fin fitting Left SSS

Finish: SSS - Satin Stainless Steel

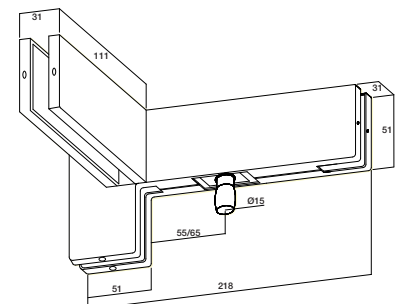


Model No: P-041L

Article Number: 185001-04110-630

Product Description: P-041L Lockwood Patch for over panels, side panel with fin fitting Left SSS

Finish: SSS - Satin Stainless Steel



Patch Fittings

Over panel and side panel for double or single swing doors with or without stops.

Model No: P-060

Article Number: 185001-06000-630

Product Description: P-060 Lockwood Over panel and side panel for double or single swing doors (with Stop) SSS

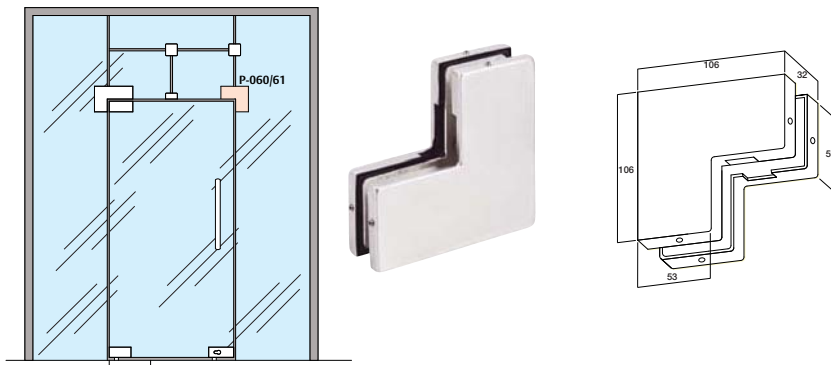
Finish: SSS - Satin Stainless Steel

Model No: P-061

Article Number: 185001-06100-630

Product Description: P-061 Lockwood Over panel and side panel for double or single swing doors SSS

Finish: SSS - Satin Stainless Steel



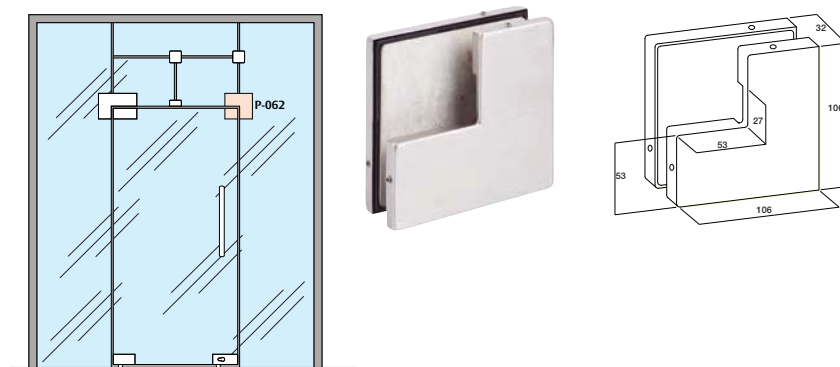
Connector for over panel and side panel with stop.

Model No: P-062

Article Number: 185001-06200-630

Product Description: P-062 Lockwood Connector for over panel and side panel with stop SSS

Finish: SSS - Satin Stainless Steel



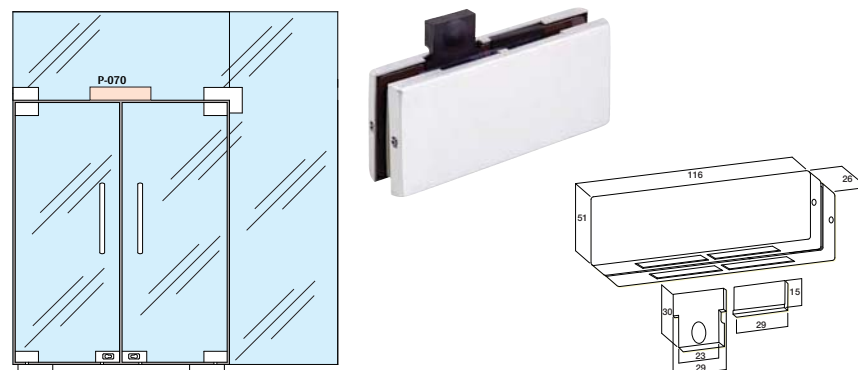
Over panel connector with stop inserts.

Model No: P-070

Article Number: 185001-07000-630

Product Description: P-070 Lockwood Over panel connector with stop inserts SSS

Finish: SSS - Satin Stainless Steel



Patch Fittings

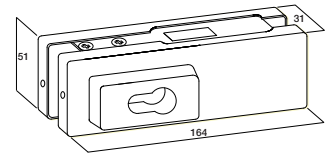
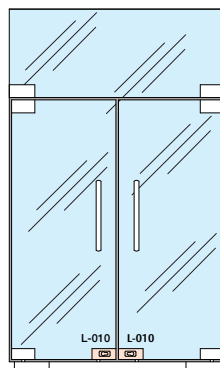
Corner Lock suits Europrofile Cylinder.
Bolt has 20 mm projection. C4 Keying.

Model No: L-010

Article Number: 185002-01000-630

Product Description: L-010 Lockwood Corner Lock suits Euro Profile Cylinder - C4 Keying SSS

Finish: SSS - Satin Stainless Steel



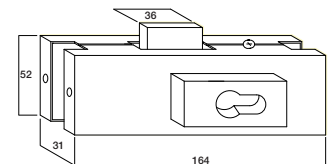
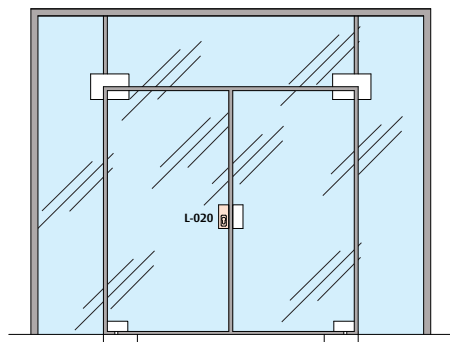
Connector for over panel and side panel with stop.

Model No: L-020

Article Number: 185002-02000-630

Product Description: L-020 Lockwood Centre Lock suits Euro Profile Cylinder - C4 Keying SSSS

Finish: SSS - Satin Stainless Steel



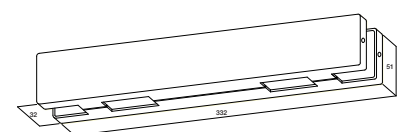
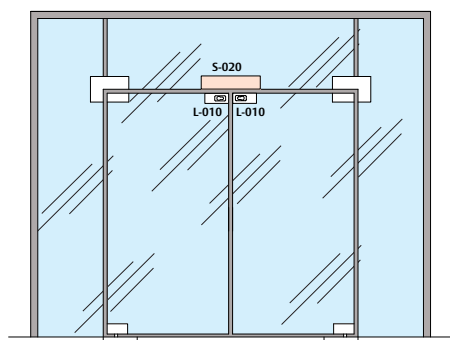
Double over panel strike box. Suits S-020 Corner locks.

Model No: S-020

Article Number: 185003-02000-630

Product Description: S-020 Lockwood Double over panel strike box SSS (Suits L-010 Corner locks)

Finish: SSS - Satin Stainless Steel



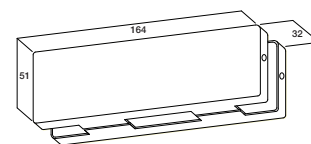
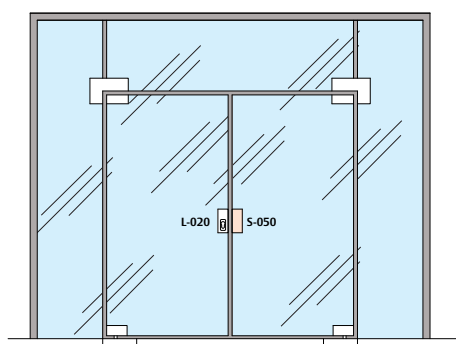
Universal strike box. Suits L-020.

Model No: S-050

Article Number: 185003-03000-630

Product Description: S-050 Lockwood Universal strike box SSS (Suits L-020 Central Locks)

Finish: SSS - Satin Stainless Steel



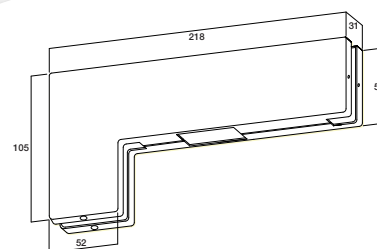
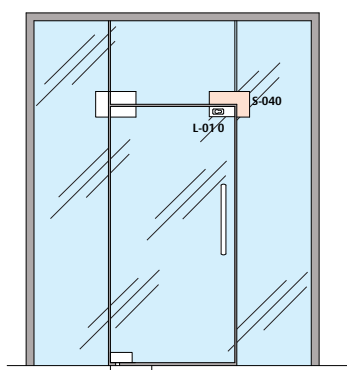
Corner over panel strike box.

Model No: S-040

Article Number: 185003-04000-630

Product Description: S-040 Lockwood Corner over panel strike box SSS

Finish: SSS - Satin Stainless Steel



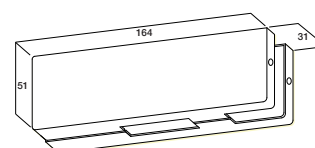
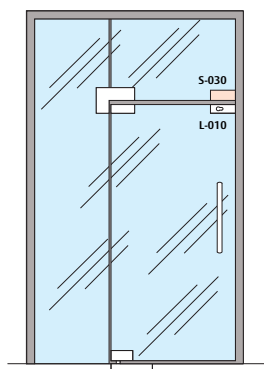
Single over panel strike box. Suits L-010.

Model No: S-030

Article Number: 185003-05000-630

Product Description: S-030 Lockwood Single over panel strike box SSS (Suits L-010 Corner locks)

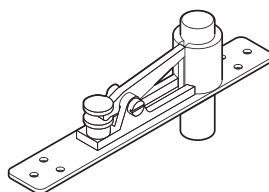
Finish: SSS - Satin Stainless Steel



Lockwood Patch Fitting Range Accessories

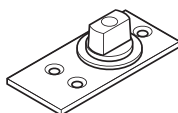
Model No: 884-20

Article Number: 185004-00884-63
 Product Description: 884-20 Lockwood Adjustable Top Pivot with Cover

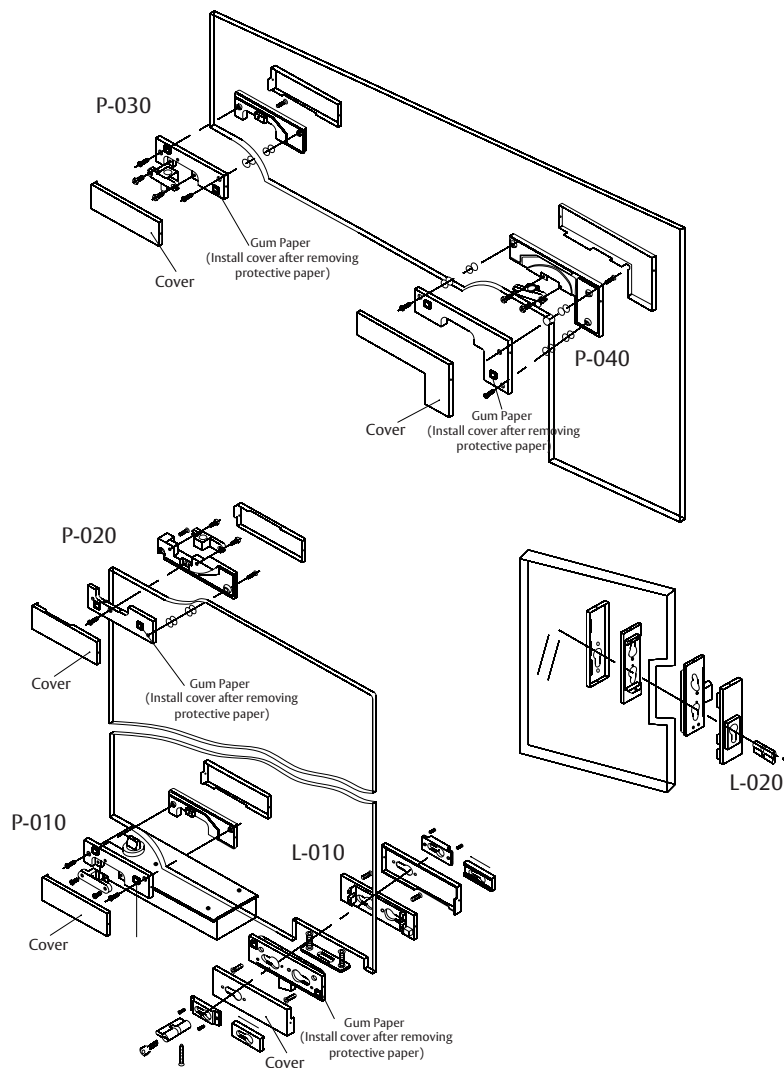


Model No: 985-35

Article Number: 185004-00985-630
 Product Description: 985-35 Lockwood Heavy Duty Bottom Pivot. (200kg door maximum)



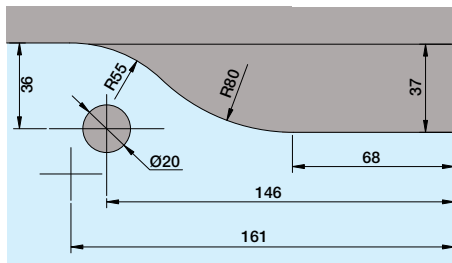
Typical Installation Details



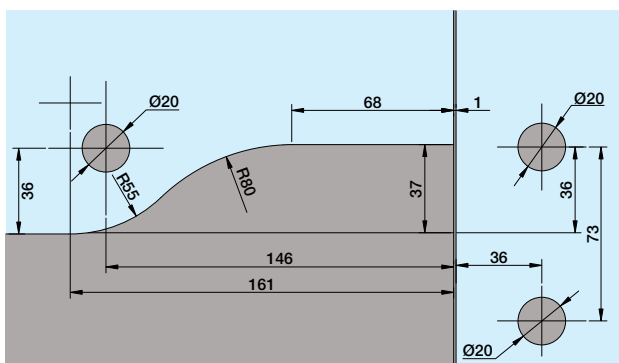
Glass Cutout Details

Note: Not to scale.

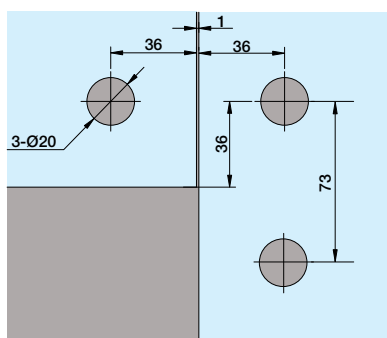
P-010, -020, -022, -030 and S-030 Top, bottom and over panel patch cutout.



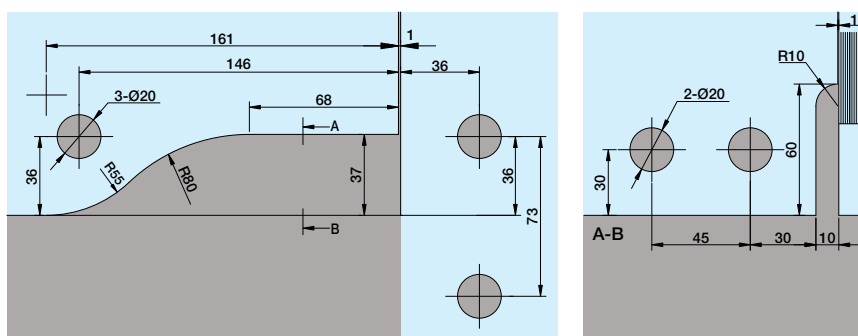
P-040 Over panel and side panel with 15 mm pivot glass cutout.



P-060, -061, -062 Connector for over panel with inserts glass cutout.



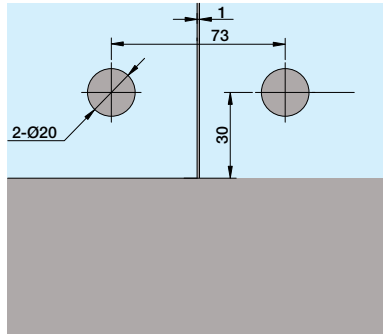
P-041L/R Corner patch with reinforcing fin right/left hand glass cutout.



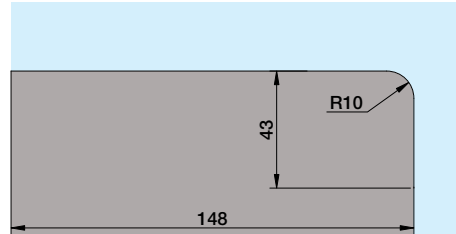
Glass Cutout Details

Note: Not to scale.

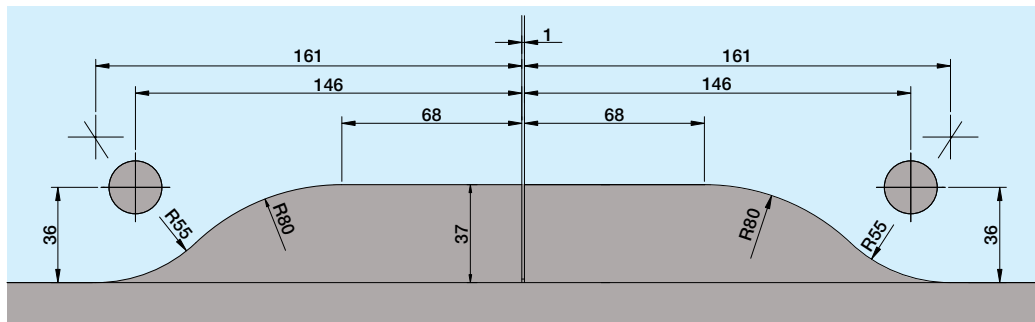
P-070 Over panel connector.



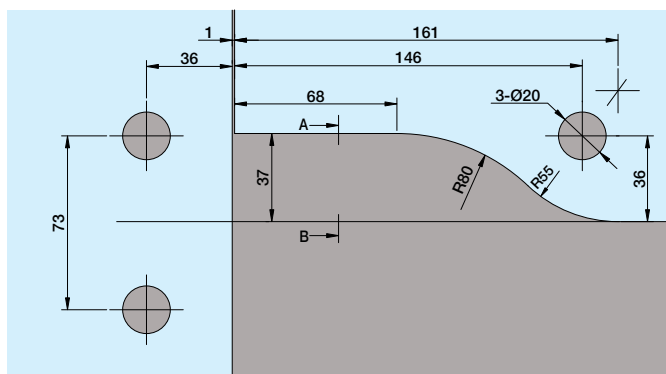
L-010 Corner lock glass cutout.



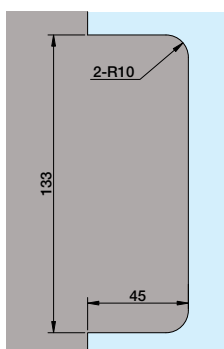
S-020 Double over panel strike box glass cutout.



S-040 Corner over panel glass cutout.



S-050 and L-020 Strike box and centre lock glass cutout.





ASSA ABLOY

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience.

ASSA ABLOY Singapore

152 Ubi Avenue 4,
03-02 Armorcoat
Technologies Building,
Singapore 408826

Telephone +65 6880 0000
Facsimile +65 6880 0500

ASSA ABLOY Thailand

5th Floor, 1919
Preecha Group Building,
Pattanakarn Road,
Suanluang, Suanluang,
Bangkok 10250,
Thailand

Telephone +66 2 722 7371
Facsimile +66 2 7227375

ASSA ABLOY Malaysia

No. 14 Jalan Wan Kadir 1,
Taman Tun Dr.
Ismail, 60000
Kuala Lumpur,
Malaysia

Telephone +60 3 7725 3888
Facsimile +60 3 7725 8333

ASSA ABLOY India

B-206, 2nd Floor
Universal Business Park
Off Saki Vihar Road
Kamani Oil Mills Road
Andheri (East) Mumbai
India 400072

Telephone +91 22 40051380
Facsimile +91 22 40051383

ASSA ABLOY Philippines

15/F Unit 1505
World Trade Exchange Bldg
215 Juan Luna Street
Binondo, Manila
Philippines 1006

Telephone +632 2442 890
Facsimile +632 2442 889

Middle East

P.O Box 283280,
Dubai
United Arab Emirates

Telephone
+971 (0) 50 714 0751
Facsimile
+971 (0) 4 421 7349

Export Enquiries

ASSA ABLOY Australia
Export Department
235 Huntingdale Road
Oakleigh, Victoria 3166
Australia

Telephone +61 3 8574 3888